

LETTERING APPLICATION INSTRUCTIONS

TOOLS NEEDED: Scissors, Tape Measure, Masking tape and a Squeegee.

Apply decal to surface when temperature is between 50 - 80 F. Avoid application in windy conditions. Seek another person's assistance before applying a very large graphic.

1. Clean surface thoroughly. Remove any dirt, grease, residue, etc., using Isopropyl alcohol, or acetone for (fiberglass or gel coat only).
2. Tape the decal in the general area to which it will be applied.
3. Measure and adjust location of decal using the baseline and centerline as references (see fig. a).
4. Tape down the center (see fig. b) once the graphic is measured into place.
5. Lift one side of the graphic (see fig. c) and pull the backing paper away from the application tape. Using scissors, cut away that half of the backing paper (see fig. d).
6. Hold the application paper away from the working surface, keeping it slightly slack and squeegee outward from the center (see fig. e). Pull squeegee firmly against surface, hard enough to squeegee out any air from beneath the decal.
7. Discard center strips of masking tape and lift remaining side of graphic. Remove the backing paper (see fig. f) and squeegee outward from the center (see fig. g).
8. Squeegee the entire graphic again, pressing hard.
9. Remove the application tape by pulling it back 180° on itself, rather than pulling it 90° to the surface (see fig. h).
10. Eliminate any bubbles by pricking the vinyl with a sewing needle or pin (see fig. j) and pressing down with a finger or squeegee to expell the air.

